

Chemical resistance

I = excellent resistance
 2 = good resistance
 3 = mediocre resistance
 x = not resistant

Medium

	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene	Kapton®	TPV	PO spez
accumulator acid (sulfuric acid 30%)	x	2	x	I	I	I	I	I	2	I	I	I
acetaldehyde	3	2	2	3	2	x	2-3	I	3	I	I	2-3
acetamide	x	x	2	2	I-2	x	I	I	I	I	I	I
acetic acid 10%	3	2	2	I	2	3	I	I	I	I	I	I
acetic acid 100% (conc.)	x	x	2-3	3	x	x	x	I	x	I	I	x
acetic acid 25%	x	3	2-3	I-2	2	x	I	I	I-2	I	I	2
acetic acid 3%	2	I	I	I	2	I	I	I	I	I	I	I
acetic acid 50%	x	x	2-3	2	2	x	3	I	2-3	I	I	3
acetic acid anhydride 50%	x	x	I	I	x	x	3	I	2	I	I	x
acetic acid ethyl ester (ethyl acetate)	x	x	2	x	x	x	2	I	3	I	I	2
acetone	3	x	2	2-3	x	3	I-2	I	3	I	I	2
acetyl salicylic acid (aspirin)					I	I	I					I
acetylacetone	3	x	x		x	x	x	I		I	I	x
acetylene gas	I	I	2	2	I	I	3	I	2	I	I	3
acids s. spez. designation, applicable in general	x	3	2	2-3	I	2-3	I-2	I	x	I	2-3	I-2
acrylic acid ethyl ester (ethyl acrylate)	x	x	2	I	x	x	x	I	x	I	I	I
acrylonitrile	x	x	2	3	2	x	I	I	3	I	I	I
adipic acid (hexane diacid)	3	I-3	x	I	I	I	I	I	2	I		I-2
adipic acid diethyl ester					I	x	x			I	I	I
air, atmospheric, oil-free, to +°C	85	80	175	120	200	70	90	200		200	I25	
air, oil-saturated, to +°C	85	80	175	120	200	70	90	200		200	I25	
alcohols s. specific designations, applicable in general)	2	2	I-2	I	I-2	I-2	I-2	I	2	I	2	I-2
aliphatics s. gasoline low aromatic,												
applicable in general	2	2	x	x	I	3	x	I	x	I		x
allyl alcohol (propenol)	3	3	x	I-3	3	3	I	I		I	I	I-2
allyl chloride (3-chloropropene)	x	x	I		x	x	x	I				I
alum (potassium aluminium sulphate)	2	I	I-2	I	I	I	I	I	2	3	I	2
aluminium acetate, aqu. (basic aluminium acetate)	x	3	x	I	x	I	I	I	I	I	I	I-2
aluminium chloride, aqu.	3	I-2	2	I-2	I	I	I-2	I	I	I	I	2
aluminium fluoride	3	3	2	I	I	I	I	I	I	I	I	I
aluminium hydroxide	3	2	I	I	I	I	I	I	I	I	I	I
aluminium nitrate, aqu.	3	2	2	I	I	2	I	I	I	I	I	I
aluminium phosphates, aqu.	2	I	I	I	I	I	I	I	I	I	I	I
aluminium sulphate aqu.	3	2	I	I	I	I	I	I	I	I	I	I
amines s. specific designations												
amino acetic acid (glycine)	x	x	2-3	2-3	I	I				I	I	I
ammonia nitrate, aqu.	3	2	I	3	3	2	I	I	2	I	I	2
ammonia, aqu. 25% (ammonia water)	x	x	I	3	I	I	I	I	2	x	I	I-2
ammonia, gaseous 20°C	x	3	I	2	I	I	I	I	I	I	I	2
ammonia, liquid 100%	x	x	3	2	x	3	2	I	I	I	I	3
ammonium acetate, aqu.	x	x	3-x	I	x	I	2	I		I	I	3
ammonium carbonate, aqu.	x	x	2-3	I	I	I	I	I	I	I	I	2
ammonium chloride, aqu. 3%	3	I	I	2	I	I	I	I	I	I	I	2
ammonium diphosphate, aqu.	3	I	I-2	I	I	I	I	I	I	I	I	I-2
ammonium fluoride, aqu.	x	x	I	I	I-2	I-3	I	I				2
ammonium hydroxide, aqu. (ammonia, aqu.)	x	x	I	3	I	I	I	I	2	x	I	I-2
ammonium metaphosphate	2	I	I	I	I	I	I	I	I	I	I	2
ammonium nitrite	I	I	I	2	I	I	2	I	I	I	I	2
ammonium persulfate, aqu.	3	2	2-3	2	I	I	I	I	2	I	I	2
ammonium phosphate, aqu.	3	I	I	2	I	2	I	I	I	I	I	2-3
ammonium sulphate	2	I	I	I	I	I	I	I	I	I	I	2
ammonium thiocyanate	3	2	I		I	I	I	I		I	I	2
amyl acetate ¹⁾ (acetic acid pentyl ester; banana oil)	x	x	3	x	x	x	2	I	3	I	I	3
amyl alcohols (pentanols)	3	3	3	I	2	I	I-2	I	I	I	I	2
amyl borate	x	x	x	I	I				I	I	I	I
amyl chloride	x	x	3	x	2	x	x	I	x	I	2	x
aniline (aminobenzene)	x	x	2	3	I-2	2-3	2-3	I	x	I	I	3
aniline dyes	x	x	2-3	2-3	I	I	3	I	2	I	I	I
aniline hydrochloride	x	x	x	x	x	x	2-3	I	x			x
animal fats (oils and greases, animal)	I	I	3	I-2	I	2	2-3	I	3	I	2	3
anise seed oil							x	3-x	I	x		3
anol (cyclohexanol)	3	x	2-3	I-2	I	x	I	I	2	I	2	I-2
anone (cyclohexanone)	3	x	x	x	x	x	2-3	I	x	I	2-3	3
anthraquinone sulfonic acid, aqu.	x	x	x	I	I	I	I	I				I
antifreeze s. precise chem. Designation												
antimony chloride 50%	3	2	x	I	I	I	I	I	I	I	I	2
antimony chloride, anhydrous	x	x	3	I	I-2	I	I	I				2
apple acid, aqu. ¹⁾ (apple juice)	x	3	I	I	I	I	I	I	I	I	I	I
aqua fortis (nitric acid 50%)	x	x	x	3	I-2	2-3	2-3	I	x	I	I-2	3
aqua regia	x	x	3	3	2	2-3	2	I	3	I	3	3
Arctones = ICI Freon types, ask for our detailed advice												
argon gas	I	I	I	I	I	I	I	I	I	I	I	I
aromatics s. benzene, toluene, xylenes and homologues, applicable in general	x	x	x	3-x	I-2	x	3	I	2	I	3-x	x
arsenic acid	3-x	3-x	I	I	I	I	I	I	I	I	I	2

^{*)} at 20°C ambient air temperature

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²⁾ please ask for detailed advisory and give exact chem. designation

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	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene®	Kapton®	TPV	PO spez
asphalt (pitch)	2	2	2	2	1	2	1	1	2	1	2-3	2
ASTM fuel A	1	1	x	1	1	3-x	1	1	1	1	x	
ASTM fuel B	x	x	x	x	1	3-x	1	1	x	1	x	
ASTM fuel C	x	x	x	x	1	3-x	1	1	x	1	x	
ATS-brake fluid	x	x	3	1	1	1	1	1	1	1	2-3	
backing-powder (sodium bicarbonate, aqu.)	x	2	1	1	1	1	1	1	1	2	1	1
bacon fat I)	1	1	2	3	1	1	1	1	x	1	1	
barium chloride, aqu.	2	1	1	1	1	1	1	1	1	1	1	1-2
barium hydroxide	3-x	2	1	1	1	1	1	1	1	1	1	1-2
barium sulphate (barite)	1	1	1	1	1	1-2	1	1	1	1	1	2
barium sulphide	2	2	1	1	1	1	1-2	1	1	1	1	2
barm (yeast), aqu.	x	1	1	1	1	1	1	1	1	1	1	
bases (yes) s. exact designation, applicable												
in general	x	2	2	1	2	1	1-2	1	1-2	1	1-2	1-2
beer I)	2	1	1	1	1	1	1	1	1	1	1	1
benzaldehyde	3	3	2-3	x	2-3	3	2	1	x	1	2	2-3
benzene s.also gasoline	3-x	3-x	x	3-x	2-3	3-x	3-x	1	x	1	x	x
benzoic acid, aqu.	x	x	3-x	x	1	1	1	1	x	1	1	1
benzyl alcohol	x	x	1	2-3	1	3	3	1	3	1	2	x
benzyl benzoate	x	x	1	1	1				x	1	2	
benzyl chloride	x	x	2	x	1	x	2-3	1	x	1	x	
bicarb, bicarbonate of soda (sodium bicarbonate)	x	2	1	1	1	1	1	1	1	2	1	1
bio-gas clean	2	3	3-x	2-3	1	2	1	1	2-3	1		
bio-gas (marsh-gas)	*2)	*2)	*2)	*2)	*2)	*2)	*2)	*2)	*2)	*2)	*2)	*2)
biphenyl (diphenyl)	x	x	x	3	1	x	2	1	x	1	3	
biphenyls, polychlorinated (pyranols, transformer oils)	2	2	x	x	1	3	3	1	2-3	1	x	x
bismuth carbonate	1	1	1			1	1	1	1	1	1	2
bisulphite lye containing SO2												
bitter-salt (magnesium sulphate)	1	1	1	1	1	1	1	1	1	1	1	2
bitumen 20°C (s. also hot bitumen)	2	2	3	3	1	x	1	1	x	1	2-3	
black lye (cellulose extraction)	x	x	x	1	1							
Blanc-fixe (barium sulphate)	1	1	1	1	1	1-2	1	1	1	1	1	2
bleaching lye (Javelle-lye, potassium hypochlorite)	3	2	2	2-3	1	1	3	1	2-3	3	1-2	
blood							1	1				
bone oil	1	1	2-3	x	1	2		1	x		x	
borax (sodium borate)	1	1	1	1-2	1-2	1	1	1	1	2	1	1
boric acid, aqu.	3	1	1	1	1	1	1	1	x	1	1	1
brake fluid, ATS-	x	x	3	1	1	1	1	1			2-3	
brake fluid, glycol-ether-based	x	x										
brandy, all kinds I)	2	1	1	1	1	1	1	1	1	1	1	
brine (table or common salt solution) I)	3	1	1	1	1	1	1	1	1	1	1	1
bromine	x	x	x	x	1	3	x	1	x	1	3	x
bromine water	x	x	x	2-3	1	x	x	1	x	1	3	x
bromobenzene	x	x	x	x	1	x	x	1	x	1	x	x
butadiene	2	1-2	x	2	2	3	2-3	1	2	1	2	x
butan diols (butylene glycols)	1	1	1	1	2	3	1	1			1-2	
butane diacid	x	3	3	1		1	1	1			1	
butane gas	1	1	3-x	2	1	2	3-x	1	2	1	2	x
butane, liquid	1	1	3	1		2	1	1	1	1	2	
butanol (butyl alcohol)	3	3	2	1	2-3	1	1-2	1	1	1	1	1-2
butanone (methyl ethyl ketone MEK)	x	x	x	x	x	x	2	1	3	1	1	2-3
butine diol	1	1	1	2	3							
butter milk I)	1	1	1	1	1	1	1	1	2-3	1	1	
butter I)	1	2	2	2	1	2	1	1	2	1	2	1-2
butyl acetate (acetic acid butyl ester)	x	x	3	3	x	x	3-x	1	x	1	2	2-3
butyl benzoate	1	1	x	x	1				x	1	2	
butyl carbitol	x	x	2-3	2	1				3	1	2	
butyl ether	x	3	3		x	1	1	1	2-3	1	2	
butyl glycol	3	3	2		x	1	x	1	x	1	2	
butyl oleate	x	x	1	x	1				x	1	2	
butyl phenols	x	x		x	3	x	1-2	1				x
butyl stearate	1	1	1	2-3	1	1	x	1	x	1	2	2
butylamine	2-3	2-3	2-3	x	x	x	3	1	3	1	1	
butylene, liquid (butene)	2-3	2-3	2-3	3	1	1	x	1	x	1	1	3-x
butyraldehyde	x	x	3	3	x	1	1	1	3	1	1	x
butyric acid, aqu. I)	x	x	3	2-3	2	2	x	1	x	1	1	x
calcinated soda (sodium carbonate anhydrous)	2	2	1	1	1	1	1	1	1	2	1	1
calcium acetate	2	2	2	2	x		1	1	2	1	1	
calcium bisulfate, aqu.	3	1	3	1	1	1	1	1	1	1	1	
calcium bisulfite, aqu.	3	2	1	1	1	2	1	1	1	1	1	
calcium carbonate	1	1	1	1	1	1	1	1	1	1	1	
calcium chloride, aqu.	3	1	1	1	1	1	1	1	1	1	1	
calcium hydroxide, aqu. (slaked lime)	3	2	1	1	1	2	1	1	1	1	1	1-2
calcium hypochlorite, aqu.	x	x	2-3	1-2	1	1	1	1	3	1	1-2	1-2
calcium nitrate	1	1	2	1	1	1	1	1	1	1	1	1-2

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	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene	Kapton®	TPV	PO spez
calcium oxide = calcinated lime	I	I	I	I	I	I	I	I	I	I	I	I
calcium phosphate, aqu.	2	2	I	I	I	I	I	I	I	I	I	I
calcium sulfate (gypsum), aqu.	3	I	I	I	I	I-2	I-2	I	2	I	I	2
calcium sulfide	2	I	2	I	I	I	I	I	I	I	I	I
camphor (camphor oil)	x	x		3-x	3-x		3	I				x
cane-sugar	3	I	I	I	I	I	I	I	I	I	I	I
carbamide, urea, aqu.	x	x	x	I	I	2	I	I				
carbitol (diethylene glycol monoethyl ether)	x	x	2	2	2	3	I	x	3	I	I	I
carbolic acid (phenol)	3-x	3-x	3	2-3	I	x	x	I	3	I	2-3	x
carbovineum, aqu.	x	x	x	I	I	3	I	I	I	I	I	I
carbon bisulfide	3	2	x	x	I	2-3	x	I	x	I	2	x
carbon dioxide solid (dried ice -80°C) resistant, but elstomers and plastomers become stiff to brittle												
carbon dioxide, gaseous, wet and dry	I	I	I	I	I	I	I	I	I	I	I	2
carbon monoxide	I	I	I	2-3	I	I	I	I	2	I	I	2
carbon tetrachloride (tetrachloromethan)	x	3	x	x	I	x	x	I	x	I	x	x
carbonic acid s. carbon dioxide												
castor oil I)	I	I	I	I	I		2-3	I	2	I	2	I
caustic lime (calcium hydroxide)	x	x	2-3	I-2	I	I	I	I	3	I	I-2	I-2
caustic potash s. potassium hydroxide												
caustic soda s. sodium hydroxide												
cellulose acetate (acetyl cellulose)	2	I	I					I	I	I	I	I
cellulube (hydraulic oil, phosphate ester based)	x	x	2-3	x	I	x	I	x	I	I	I	I
ceolithe	x	x	I	x	I				I			
chile salpetre (sodium nitrate)	2	I	3	I	I	I	I	I	2	I	I	I
china wood oil (wood oil)	3	2	3	3	I	3	2	I	x	I	2	
chloral hydrat	x	x		2	3	x	I	I	2	2		
chloramine	2	2		I	I							I
chloric acid, aqu.				I	x	I	I	I	I	I	I	I
chlorinated hydrocarbons s. specific designations, applicable in general	x	x	x	x	2	x	x	I	x	I	x	x
chlorinated lime (calcium hypochlorite)	x	x	2-3	I-2	I	I	I	I	3	I	I-2	I-2
chlorinated water 3%	x	3	2-3	3	I	I	2	I	x	I	I	I-2
chlorine dioxid	x	x	3	I	I	2-3	x	I	I	I		x
chlorine, dry	x	x	x	2-3	I	3	x	I	3-x	I	I-3	x
chlorine, wet	x	x	x	2-3	I	x	x	I	x	I	I-3	x
chloroacetic acid (monochloroacetic acid)	x	x	x	2	x	2	x	I	3	I	2	x
chlorobenzene (monochlor benzene)	x	x	x	x	I	x	3	I	x	I	x	
chlorobiphenyl (clophen)	x	x	2	x	I	x	I	I	x	I	3	2
chlorobromomethan	x	3	x	x	I	x	2	I	x	I	3	
chlorocalcium (calcium chloride)	3	I	I	I	I	I	I	I	I	I	I	I
chloroethanol (ethylen chlorhydrine)	x	x	x	2	x	x	3	I	x	x	2	x
chloroethyl (ethyl chloride)	x	x	x	x	I-2	3-x	x	I	3	I	2-3	x
chloroform (trichloromethane)	x	x	x	x	I	x	x	I	x	I	x	x
chloromethane (methyl chloride)	x	x	x	x	2	x	3	I	x	I	2	x
chloroprene (chlorinated butadiene)	x	x	x	2	I	x	3	I	x	I	3	x
chlorosulfonic acid	x	x	x	x	x	x	x	I	x	I	I-2	x
chlorothene (trichloroethane)	x	x	x	x	I	3	x	I	x	I	2	x
chromic acid 10%	x	3	3	2-3	2	I	3	I	3	I	I	3
chromic acid 25%	x	x	x	2-3	I	2	x	I	x	I	I	x
chromic acid 50%	x	x	x	2-3	I	x	x	I	x	I	2	x
chromium trioxid s. chromic acid												
citric acid, aqu.I)	3	I	I	I	I	2	2	I	I	I	I	I
citric acidI)	2	I	2	2-3	I	2	2	I	I	I	I	I
clophen (chlorobiphenyl)	x	x	2	x	I	x	I	I	x	I	3	2
coal tar (s. also hot tar; cresotote)	3	3	x	x	I	2-3	2-3	I	3	I	2	3
coconut grease and oil I)	2	2	I	3	I	I	I	I	2	I	2	I-2
cod-liver oil I)	I	I	2	2	I	I	I	I	2	I	2	I
common salt (sodium chloride)	3	2	I	I	I	I	I	I	3	I	2	
compressed air; oil-saturated, to +0°C	85	80	175	120	200	70	90	200		200	125	
copper acetate	x	x	x	2	x		I	I	2	I		
copper chloride, aqu.	3	I	I	2	I	I	I	I	2	I	I	I*
copper cyanide	3	I	I	I	I	I	I	I	I	I	I	I*
copper fluoride	x	x	3	I	I		I	I				
copper nitrate, aqu.	x	3	I	I	I	2	2	I	I	I	I	I*
copper sulphate, aqu. (blue vitriol)	2	I	I	2	I	I	I	I	I	I	I	I*
corn oil I)	I	I	I	2	2	2	I	I	2	I	2-3	I
cottonseed oil I)	I	I	I	I-2	I-2	I	I-2	I	I	2-3	I	2
cow suet	I	I	I	3	I-2	I	2	2-3	I	3	I	2
creosote	x	2	2	2-3	I	2-3	x	I	3	I	2	
cresol, cresylic acid	x	x	x	x	I	x	2-3	I	3	I	2	x
crotonaldehyde (2-butenal)	3-x	2-3		I	I	x	I	I	I	I	I	
crude oil, high aromatic	2	2	x	2	I	3	3	I	3	I		
cumene (isopropylbenzene)	3	3-x	x	x	I	x	x	I	x	I	x	x

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cupric hydroxide (mountain blue)	I	I	I			I	I	I	I	I	I*	
cyankali (potassium cyanide)	3	2	I	I	2	I	I	I	I-2	3	I	2
cyclohexane (hexahydrobenzene)	2	2	x	x	I	x	2	I	x	I	3-x	2
cyclohexanol (hexaline)	3	x	2-3	I-2	I	x	I	I	2	I	2	I-2
cyclohexanone	3	x	x	x	x	x	2-3	I	x	I	2-3	3
cyclohexylamine	x	x	x	3-x	x	I					x	
decalin (decahydronaphthalene)	I	I	x	x	I	I	2	I	x	I	x	x
detergents, synth. 20°C	3	2	I	I	I	I	I	I	2	I	I	
dextrose (glucose)	2	I	I	I	I	I	I	I	I	I	I	I
diacetone alcohol	3	2	2	2	x	x	I	I	3	I	I	I-2
dibenzyl ether	2-3	2-3	2	x	I	x		I	x	I	3	
dibutyl amine	x	x	3	x	x		x	I	x	I	2	x
dibutyl phthalate	x	3	2	3-x	2	3	2	I	x	I	2	2
dibutyl sebacate	x	x	2	x	2	3	I	I	x	I	2	I-2
dichlorobenzene	x	x	x	x	2-3	x	3	I	x	I	3	x
dichloroethylene	x	x	x	x	2	x	x	I	x	I	3	x
dichloro-isopropyl ether	2	2	x	x	3		3	I	x	I	2	x
dichlormethane (methylen chloride)	x	x	x	x	2	x	x	I	x	I	3	x
diesel oil	2	2	3	3	I	3	2	I	x	I	3	3
diethanolamine			2-3				I	I			2	2
diethyl ether (ether)	2	2	x	3-x	3-x	3	x	I	3	I	2	x
diethyl sebacate			2	x	2			I	x	I	2	
diethylamine	x	3	2	3	2	x	3-x	I	2	I	I	x
diethylbenzene	x	x	x	x	I	I	x	I	x	I	x	x
diethylene glycol monoethyl ether (caritol)	x	x	2	2	2	3	I	I	3	I	I	I
diethylene glycol (diglycol)	3	3	2	2	I	3	I-2	I	I	I	I	2
diglycolic acid, aqu.	x	x	3	2	I	2	I	I				
dilutions for paints and lacqers determine composition												
dimethyl ether (methyl ether)	2	2		3	3	x	2	I	x	I	I	
dimethyl formamide (DMF)	x	3	2-3	3	3	x	I	I	x	I	I	I
dimethyl phthalate	3	3	3	x	2	3		I	x	I	2	
dimethylamine			2	x	x	x	3	I	x	I	I	
dimethylaniline (xylidine)	x	x	2-3	3	I	x		I	x	I	2	
dimethyl heptanone (diisobutyl keton)	x	x			x			I				
dioctyl phthalate (DOP)	2-3	2-3	3	x	I-2	3	2	I	x	I	2	2
dioctyl sebacate	2	2	3	x	2			I	x	I	2	
dioxane (diethylene dioxid)	x	x	x	x	x	x	I	I	x	I	2	2-3
diphenyl	x	x	x	3	I	x	2	I	x	I	3	
diphenyl oxid (diphenyl ether)	x	x	2	x	2-3	x	2-3	I	x	I	2	2-3
dipropylene glycol			2	I	I		I	I	I	I	I	I
dodecyl alcohol (lauryl alcohol)			2-3		I		2	I	I	I	3	2
DOWTHERM A (glycole)	x	3-x	x	2-3				I	2-3			x
drilling oil: determine chem. composition												
Eau de Javelle (potassium hypochlorite)	3	2	2	2-3	I	I	3	I	2-3	3	I-2	
epichlorohydrin, liquid	x	x	x	x	x	x	I	I	x	I	I	
epsom salt (magnesium sulphate)	I	I	I	I	I	I	I	I	I	I	I	2
esters s. specific designations												
ethane (gas)	2	2	3	2-3	I	I	I	I	2	I	2	
ethanol (ethyl alcohol)	2	2	2	I	2-3	I-3	I	I	I	I	I	2
ethanolamine (2-aminoethanol)	x	x	2-3	2-3	3	3	I	I	2-3	I		
ethene (ethylene)	I	I	2	x	I	I	I	I	2-3	I	2	
ether (ethyl ether; diethyl ether)	2	2	x	3-x	3-x	3	x	I	3	I	2	x
etheric oils I	2	2	x	3	I	x	x	I	x	I	2	
ethyl acetate	x	x	2	x	x	x	2	I	3	I	I	2
ethyl acrylate (acryl acid ethyl ester)	x	x	2	I	x	x	x	I	x	I	I	
ethyl alcohol (denatured = spirits) I	2	2	2	I	2-3	I-3	I	I	I	I	I	2
ethyl benzene	x	x	x	x	2	x	x	I	x	I	x	x
ethyl bromide (bromomethane)	2	2	x	x	I	x	2	I	x	I		2-3
ethyl chloride (chloroethane)	x	x	x	x	I-2	3-x	x	I	3	I	2-3	x
ethyl dichloride (dichloroethylene)	x	x	x	x	2	x	x	I	x	I	3	
ethyl ether (ether)	2	2	x	3-x	3-x	3	x	I	3	I	2	x
ethyl glycol acetate	x	x			x		I	I				2
ethyl mercaptan	x	x	3	2	x			I	x	I	2	
ethylene chloride (dichloroethylene)	x	x	x	x	2	x	x	I	x	I	3	x
ethylene chlorhydrine (chloroethanol)	x	x	x	2	x	x	3	I	x	x	2	x
ethylene diamine	x	x	2	2	2	x	I	I	2	I	I	I-2
ethylene (gas) (ethene)	I	I	2	x	I	I	I	I	2-3	I	2	
ethylene glycol (glycol, ethane-1,2-diol)	2-3	2-3	I	I	I	I	I	I	I	I	I	I
ethylene oxide (1,2-epoxy methane), liquid	x	x	3-x	x	x	x	2-3	I	x	I	I	x
fats in general s. oils and greases	x	x	x	x	x	x	I-2	I	x	I		
fatty acids, with >7 C-atoms, in general	2	I	3	2-3	I	I	3	I	3	I	2	
fatty acids, with 1-7 C-atoms, in general	3-x	2-3	3	2-3	I	I	3	I	3	I	2	
fatty alcohols (longchain, aliphatic alcohols)	3	2	2	2	2	2	I	I			3	
fermented fruit juice I	3	I	I	I	I	I	I	I	I	I	I	I

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Chemical resistance

I = excellent resistance
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 x = not resistant

Medium

	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene	Kapton®	TPV	PO spez
ferric chloride (ferri), aqu.	2-3	2	2	2	I	I	I	I	I	I	I	2
ferric sulphate, ferric vitriol, aqu.	2-3	2	2	I	I	I	I	I	I	I	2	I
fertilizing salt, aqu.	x	3		I	I	I	I	I				I
fish-liver oil(l)	2	2	2	3	I	3	I	I	2-3	I	2	
fluohydric acid s. hydroflouric acid												
fluorine, liquid	x	x	x		2	2-3	x	I	x	I	x	x
fluorobenzene	x	x	x	x	I-2	2	I	I	2	I	x	
fluoroboric acid 65%			x	x	I-2	2	I	I	2	I	x	2
fluorosilicic acid, aqu.	x	x	2-3	I-2	I	2-3	2	I	2	I	I	2
formaldehyd (methanal)	2-3	2-3	I-2	I-2	2-3	2	I	I	2	I	I	2-3
formaline (30-40% aqu. formaldehyd solution with 8 -12 % methyl alcohol additive)	3	2	2	2	I	I	I	I	2	I	I	3
formamide	x	x		I	2-3	x	I	I				
formic acid:												
3%	2	I	I	I	2	I	I	I	I	I	I	2
10%	3	2	2	I-2	3	I-2	I	I	I		2	2
100%	x	x	x	x	x	2-3	I	I	I	2-x		2
Freons and Frigenes ask for detailed advisory												
frost protection agents s. exact chem. designation												
fruit juices(l)	3	I	I	I	I	I	I	I	I	I	I	I
fruit pulp(l)	3	I	I	I	I	I	I	I	I	I	I	I
fuel s. gasoline												
fuming sulphuric acid: (oleum)	x	x	x	x	I	x	x	I	x	I	x	x
fungi (microbes)	x	I	3	I	I	I	2-3	I				2-3
furan	x	x	x	x	x	I	x	I	x	x	x	
furfural alcohol (furfurol)	x	x	2	3	3	I	x	I	3	x	2	x
gallic acid	3	3	2-3	2	I	I-2	I	I-2	2-3	I	2	2
gasoline in general (s. specific designations)	I	I	3-x	x	I	x	I	I	I-2			x
gasoline, ASTM fuel A	I	I	x	I	I	3-x	I	I	I			x
gasoline, ASTM fuel B	x	x	x	x	I	3-x	I	I	x			x
gasoline, ASTM fuel C	x	x	x	x	I	3-x	I	I	x			x
gasoline, diesel, heating oil	I	I	3	2	I	3-x	2	I	x	I		x
gasoline, aviation (kerosene)	I	I-2	x	2	I	3	2	I	2	I		x
gasoline, high aromatic	3	2-3	x	2-3	I	2-3	2-3	2	I	I	x	x
gasoline, low aromatic	2	2	x	x	I	3	x	I	I	I	x	x
gasoline, test- (heavy g, white spirit,												
mineral turpentine)	I-2	I-2	x	x	I	3	I-2	I			x	x
gasoline/benzene (50/50)	3	3	x	x	2	3						
gasoline/benzene (60/40)	2	2	x	x	2	3						
gasoline/benzene (70/30)	2	2	3	x	I	3						
gasoline/benzene (80/20)	2	3	3	x	I	3	3					x
gasoline/benzene/ethanol (50/30/20)	3	3	x	x		3						x
gelatins, aqu.l.)	3	I	I	I	I	I	I	I	I	I	I	I
glacial acetic acid (acetic acid conc.)	x	x	2-3	3	x	x	x	I	x	I	I	x
Glauber's salt (sodium sulphate)	3	I	I	I	I	I	I	I	I	I	I	I
glucose(l)	2	I	I	I	I	I	I	I	I	I	I	I
glue, animal	2	2	I	I	I	I	I	I	I	I	I	I
glycerine (glycerine, propane-1,2,3-triol)	I	I	I	I	I	I	I	I	I	I	I	I
glycine (amino acetic acid), aqu. 10%	x	x	2-3	2-3	I	I	I	I	I	I	I	I
glycole determine exact designation, applicable												
in general	2	2	I	I	I	I	I	I	I	I	I	I
glycolic acid (hydroxy acetic acid), 30%	x	3-x	I	I	I	I	I	I	I	I		
grape juice unfermented(l)	3	I	I	I	I	I	I	I	I	I	I	I
greases s. oils and greases												
gypsum (calcium sulphate)	3	I	I	I	I	I-2	I-2	I	2	I	I	2
heavy gasoline (white spirit or mineral turpentine)	I-2	I-2	x	x	I	3	I-2	I			x	x
helium	I	I	I	I	I	I	I	I	I	I	I	I
heptane	2	2	x	2	I	2-3	2-3	I	2-3	I	x	3
hexahydrobenzene: (cyclohexane)	2	2	x	x	I	x	2	I	x	I	3-x	2
hexaldehyde	2	3	3	2	x	I	I	I	2	I	I	2
hexaline (cyclohexanol)	3	x	2-3	I-2	I	x	I	I	2	I	2	I-2
hexane (n-hexane)	2	2	x	I-2	I	I-2	3	I	I-2	I	x	3-x
hexanol (hexyl alcohol)	3	x	2-3	2	2	2	I	I	I	I	2	2
hexane-triol	x	x	I	I	I	I	I	I	I			I
hexene	I	I	x	3	I	I	I	I	2			
hot air s. air												
hot bitumen to °C	x	x	x	x	180	x	x	200	x	200	x	
hot tar to°C	x	x	x	x	180	x	x	200	x	200	x	
hydraulic oils and -liquids:												
~glycol based	I	I-2	2					I		I	I	
~mineral oil based	I	I	3	2	I	3	3	I	2	I	3	
~phosphate ester based (pydraul)	x	x	2-3	x	I	x	x	I	x	I	I	
hydrazines (diamides)	x	x	3	2	2-3	I	I	I	2-3	I	I	
hydrazine hydrate, aqu.	x	x	3	I	I	I	I	I	2	I	I	
hydrobromic acid	x	3	3	I	I	2-3	I-2	I	I	I	I	2

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Medium

	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene®	Kapton®	TPV	PO spez
hydrochloric acid 15%	3	2	3	I-2	I	I	I	I	3	I	I	I
hydrochloric acid 38% (conc.)	x	x	3	I-2	I	2	I-2	I	3	I	I	I
hydrochloric acid, (hydrochlorous) gaseous	3	2	I	I-2	I	I	I	I	2	I	I	I
hydrocyanic acid s. prussic acid												
hydrofluoric acid 10%	x	2	2-3	I	I-2	I-2	I-2	I	2	I	I	2
hydrofluoric acid 30%	x	2	3	I-2	I-2	2	I-2	I	3	I	2	2
hydrofluoric acid 75%	x	3	x	2	2	3	3	I	x	I	3	2
hydrofluorosilicic acid, aqu.	x	x	2-3	I-2	2-3	2-3	2	I	2	I	I	I
hydrogen (gas)	I	I	3	I	I	I	I	I	I	I	I	I
hydrogen cyanide s. prussic acid												
hydrogen peroxide 10%	x	2	I	2	I-2	I	2	I	x	I	I-2	2
hydrogen peroxide 30%	x	2	I-2	2	I	2	2-3	I	x	I	2-3	2
hydrogen sulphide, dry	x	3	2-3	I-2	I	x	I	I	2-3	I	I	I
hydrogen sulfide, wet	x	3-x	I	I-2	I	x	I	I	2-3	I	I	I
hydroquinone, aqu.	x	x	3	2-3	2	2	I	I	3	I	3	2
hydroxylamine sulphate, aqu.	x	x	I	I	I	I	I	I	I	I	I	I
ink	I	I	I	I	I	3	I	I	I	I	I	I
iodine tincture (5-10% alcohol iodine solution)	x	x	x	2	I	2-3	2-3	I	3	I	I	x
isobutanol (isobutyl alcohol)	3	x	I	I	I	I	I	I	I	I	2	I
isoctane	2	2	3	2	I	I	3	I	3	I	x	x
isooctanol (isooctyl alcohol)	3	3	2	2	I	I	I	I	3	I	2	I
isophoron	3-x	3-x	3-x	x	x	I	I	I	x	I	3	I
isopropanol (isopropyl alcohol)	2	3	I	I	I	2	I	I	2	I	I	I
isopropyl acetate	3	3	3	x	x	3	2-3	I	x	I	I	3
isopropyl benzene (cumene)	3	3-x	x	x	I	x	x	I	x	I	x	x
isopropyl chloride	3	3	x	x	I	I	I	I	x	I	2	I
isopropyl ether	2	2	x	3	3	2-3	2-3	I	x	I	2	x
Javelle lye: s. potassium hypochlorite	3	2	2	2-3	I	I	3	I	2-3	3	I-2	I
jet fuel DPL-IPS			x	x	I	2-3	x	I	2-3	I		
kerosene	2	I	3	2-3	I	I	3	I	2	I	x	x
ketones s. specific designations, applicable in general	x	x	2	x	x	x	x	I	x	I	x	
lacquers, composition must always be determined												
lactic acid(I)	x	2	2	2	I	3	2	I	3	I		2-3
lanolin (wool grease)	I	I	3	3	I	2	I-2	I	3	I	2	I-2
lard (oils, animal)	I	I	3	I-2	I	2	2-3	I	3	I	2	3
laughing-gas (nitrous oxide)	I	I	I	I	I	I	I	I	I	I	I	I
lauryl alcohol (dodecyl alcohol)			2-3				2	I	I	I	3	2
lavender oil(I)	x	x	x	2-3	I	I	I	I	2-3	I		
lead acetate, aqu.	3	I	I	I	I	I	I	I	2	I	I	I
lead arsenate, aqu.	3	I	I	I	I	I	I	I	I	I	I	2
lead nitrate	2	I	2	I	I	I	I	I	I	I	I	I
lead sulfate	I	I	I	I	I	I	I	I	I	I	I	I
lighting gas (lamp gas, town gas)	3	3	3	3	I	I	I	I	x	I	2	I
lignite tar oil (s.a. coal tar)	3	3	x	x	I	2-3	2-3	I	3	I	2	3
lime, burned (calcium oxide)	I	I	I	I	I	I	I	I	I	I	I	I
lime, slaked (calcium hydroxide)												
limestone (calcium carbonate)	I	I	I	I	I	I	I	I	I	I	I	I
linseed oil(I)	I	2	I	2	I	2	2	I	3	I	2-3	2
liquefied petroleum gases (LPG) s. chem.												
identification of the gases												
lubricants and greases s. oils												
lyes s. exact designation, applicable in general	x	2	2	I	2	I	I-2	I	I-2	I	I-2	I-2
machine oil, s. oils, mineral												
magnesium chloride, aqu.	3	I	I	I-2	I	I-2	I	I	I-2	I	I	2
magnesium hydroxide	3	I	I	I	I	I	I	I	I	I	I	2
magnesium silicate (talc)	I	I	I	I	I	I	I	I	I	I	I	I
magnesium sulfates	I	I	I	I	I	I	I	I	I	I	I	2
magnesium sulfite, aqu.	3	I	I	I	I	I	I	I	I	I	I	I
maize oil(I)	2	2	2	I	I	2	2	I	3-x	I	I	2
maleic acid, aqu.	x	x	x	x	I	I	2	I	3-x	I	I	2
manure	x	I	I	I	I	I	I	I	I	I	I	I
margarine-greases and oils(I)	I	I	3	I-2	I	2	3-4	I	2	I	2	I
mash(I)	3	I	I	I	I	I	I	I	I	I	I	I
MEK (methyl ethyl ketone)	x	x	x	x	x	x	2	I	3	I	I	2-3
melamine									x			
menthol	3	3	x	I	I	I	I	I	I	I	I-2	I
mercury	I	I	I	I	I	2	I	I	I-2	I	I	I
mercuric chloride (sublimate)	I	I	I	I-2	I	2	I	I	I-2	I	I	2
mercurious nitrate	2	I	I	I	I	I	I	I	I	I	I	I
mesityl oxide	x	x	x	x	x	x	3	I	x	I	3	x
methane (gas)	2	3	3-x	2-3	I	I-2	I	I	2-3	I	2	I
methanol (methyl alcohol)	2	3	I	I	2	I	I	I	I	I	I	I
methyl acetate (acetic acid methyl ester)	x	x	x	x	x	x	2	I	2	I	I	2
methyl acrylate	x	x	x	x	x	x	x	I	2	I	I	I
methyl alcohol	2	3	I	I	I	2	I	I	I	I	I	I

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Medium

	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene	Kapton®	TPV	PO spez
methyl bromid (bromomethane)	x	x	x	3	2	x	3	l	x		x	x
methyl chloride (chloromethane)	x	x	x	x	2	x	3	l	x	l	2	x
methyl chloroform (trichloroethane)	x	x	x	x	l	3	x	l	x	l	2	x
methyl ethyl ketone (MEK)	x	x	x	x	x	x	2	l	3	l	l	2-3
methyl glycol (methylcellosolve)	x	x	x	3	x	x	2	l	2-3	l	l	2-3
methyl glycol acetate	x	x	x		x				x	l	l	
methyl isobutyl keton	x	x	3	x	x	x	2-3	l	x	l	2	3
methyl oxiran (propylene oxide)	x	x	x	x	x		2-3	l	x	l	l	2-3
methyl phthalate (dimethyl phthalate)	3	3	3	x	2	3			x	l	2	
methylamine, aqu.	x	x	x	l	2-3	3	l	l	2	l	l	
methylated spirits (ethanol denaturated)	2	2	2	l	2-3	l-3	l	l	l	l	l	2
methylen chloride (dichloromethane)	x	x	x	x	2	x	x	l	x	l	3	x
microbes	x	l	3	l	l	l	2-3	l			2-3	
milk of lime (lime water) s. calcium hydroxide, aqu.milk(l)	3	2	l	l	l	l	l	l	l	l	l	l
mineral oil s. oils, mineral												
mixed acid II (sulphuric acid/phosphoric acid/water)	x	x		l	l	l	3	l	2	l	2	
mixed acid I (sulphuric acid/nitric acid/water)	x	x	x	x	x	x	x	l	l-2	l	3	
molasses l)	l	l	l	l	l	l	l	l	l	l	l	
monochloroacetic acid	x	x	x	2	x	2	x	l	3	l	2	x
monochlorobenzene	x	x	x	x	l	x	3	l	x	l	x	
monochloromethane (methyl chloride)	x	x	x	x	2	x	3	l	x	l	2	x
monostyrol (styrol, styren, monomeric)	x	3	x	x	2	x	x	l	x	l	x	
morpholine	x	x	x	2	2	x	l	l	3		l	
motor oil s. oil and greases, clarify mineral additives												
mountain blue (cupric hydroxide)	l	l	l					l	l			l*
must fermented (fermented fruit juice)	3	l	l	l	l	l	l	l	l	l	l	
must, unfermented l)	3	l	l	l	l	l	l	l	l	l	l	
mustard	l	l		l	x	l-2	l	l	l			
myristyl alcohol, myristic alcohol (tetradecanol)	l	l	2	l	l	l			l	l	2	
naphtha	2	2	3	x	l	2-3	2-3	l	3	l	3-x	x
naphthalene (stone oil)	2	2	3	3	l	x	2-3	l	x	l		2-3
natural gas, wet	2	l-2	2-3	l	l	l	2	l	l	l	2	2
natural gas, dry	l	l	2-3	l	l	l	l	l	l	l	2	l
n-hexane	2	2	x	l-2	l	l-2	3	l	l-2	l	x	3-x
nickel acetate	3	2	2	x	x		l	l	2		2	
nickel chloride, aqu.	3	2	l-2	l-2	l	l	l	l	2	l	2	2
nickel sulphate, aqu.	2-3	2	l	l	l	l	l	l	l	l	l	2
nitrating acid (mixed acid I)	x	x	x	x	x	x	x	l	l-2	l	3	
nitric acid 10%	3	3	3	l-2	l	l	2	l	2	l	l	2
nitric acid 25%	x	x	x	2	l-2	l	2-3	l	3	l	l	3
nitric acid 50% (aqua fortis)	x	x	x	3	l-2	2-3	2-3	l	x	l	l-2	3
nitric acid 60%	x	x	x	3-x	2	2-3	x	l	x	l	3-x	x
nitric dilution	2	2	x	l			2-3	l	l		2-3	
nitro-benzene	x	x	x	x	2	x	3	l	x	l	l	x
nitrogen	l	l	l	l	l	l	l	l	l	l	l	l
nitrogen oxides (nitrouse gases)	x	x	x	3	3	x	l	l	x			x
nitro-glycerin	x	x	x	l	l	2	2	l			x	3
nitro-methane	x	x	x	2-3	x	2-3	l		3			
nitro-propane	x	x	x	x	x				x	l	l	
nitro-toluole	x	x		x	3	x	l	l	x	l	x	
nitrous fumes (nitrogen oxides)	x	x	x	3	3	x	l	l	x			x
nitrous oxide (laughing gas)	l	l	l	l	l	l	l	l	l	l	l	
nonyl alcohol (nonanol)	x	x	2	2	l		2	l	3	l	2	2-3
octane	l	l	x	x	l		l	l	x	l	x	l
octanol = octyl alcohol	x	x	2	l	l	x	l	l	l	l	2	l-2
oils and greases												
-animal l)	l	l	3	l-2	l	2	2-3	l	3	l	2	3
-ASTM-oil Nr. 1 20°C	l	l	2	l	l	2	2	l		l	3	3
-ASTM-oil Nr. 2 20°C	l	2	3	2	2	2	3	l	l	l	x	x
-ASTM-oil Nr. 3	3	3	x	2-3	l				l			x
-ASTM-oil Nr. 3 20°C	l	2	3	2	2	2	3	l	x	l	x	x
-crude oil, high aromatic	2	2	x	2	l	3	3	l	3	l		
-diesel oil	2	2	3	3	l	3	2	l	x	l	3	3
-heating oil	2	2	3	3	l	3	2	l	x	l	3	
-hydraulic oils and -liquids:												
~glycol based	l	l-2	2							l	l	
~mineral oil based	l	l	3	2	l	3	3	l	2	l	3	
~phosphate ester based (pydraul)	x	x	2-3	x	l	x	x	l	x	l		
-mineral, without additives, at 20°C	l	l	2-3	2-3	l	2	2	l	x	l	2-3	
-mineral, without additives, to °C	65	60	x	150	200	x	30	200		200	100	
-silicon based	l	l	2-3	l	l	l	l	l	2-3	l	l	l
-transformer oils (pyranols)	2	2	x	x	l	3	3	l	2-3	l	x	x
-vegetable l)	l	l	3	l-2	l	2	2	l	2	l	2	2
oleic acid, olein	l	l	x	3-x	2	2	2-3	l	x	l	2	3

*) at 20°C ambient air temperature

*l) when food product: please ask for food admitted qualities

*2) please ask for detailed advisory and give exact chem. designation

Chemical resistance

I = excellent resistance
 2 = good resistance
 3 = mediocre resistance
 x = not resistant

Medium

	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene®	Kapton®	TPV	PO spez
oleum (fuming sulfuric acid)	x	x	x	x	1	x	x	1	x	1	x	x
oleum vapours	x	x	x	3	3	3	x	1	x	1	x	x
olive oil ¹⁾	1	1	2	1-2	1	1	1	1	2	1	2	1
oxalic acid, aqu.	x	x	2	2	1	2	1	1	3	1	1	1
oxirane (ethylene oxide)	x	x	3-x	x	x	x	2-3	1	x	1	1	x
oxygen pure to +°C	80	80	175	120	200	70	70	200	200	100		
ozone	1	1	1	1	1	2	3	1	2-3	1	1	x
palm oil, palm pip oil ¹⁾	1	2	1	3	1	1-2	1-2	1	x	1	2	1-2
palmitic acid	1	1	3	3	2	2	1	1	3	1	1	1
paraffin, paraffin oils	1	2	2	3	1-2	1-2	2-3	1	2-3	1	2	3
paraformaldehyde	2	1	1			2	1	1	2	1	1	2
pectine	1	1			1	1						
pentachlorophenol	x	x	3				1-2	1		1	2	2
pentane	3	x	x	2	1	1	x	1	2	1	3	x
pentanols s. amyl alcohols)	3	3	3	1	2	1	1-2	1	1	1	1	2
perborate (sodium borate)	1	1	1-2	1-2	1	1	1	1	1	2	1	1
perchloric acid, aqu.	x	x	x	1-2	1	2-3	2	1	2	1	1	2
perchloroethylen (tetrachloroethylen)	x	x	x	x	1	3	x	1	x	1	x	x
perhydrol s. hydrogen peroxide												
permanganate (potassium permanganate) 10 %ig	3	1	1	1	1	1	1	1	2	2	1	2
peroxy monosulfuric acid					2-3		1	x	x	1		x
petroleum (s. also oils, mineral)	1	1	2-3	2-3	1	x	2-3	1	2	1	x	3
phenol (carbolic acid), aqu.	3-x	3-x	3	2-3	1	x	x	1	3	1	2-3	x
phenyl ether (diphenyl oxide)	x	x	2	x	2-3	x	2-3	1	x	1	2	2-3
phenylbenzene (biphenyl)	x	x	x	x	1	x			x			
phorone (disopropylidene aceton)	x	x	x	x	x				x			
phosphoric acid 3%	2-3	2	2	2	1	1	1	1	1	1	1	1
phosphoric acid 50%	3	2	3	2	1	1	2	1	2	1	1	2
phosphoric acid 85%	x	x	3	2	1	1	2	1	3	1	1	3
phosphoric alumina (aluminium phosphates, aqu.)	2	1	1	1	1	1	1	1	1	1		
phosphorus oxychloride	x	x	x	3	1	x	2-3	1	3	1	1	x
photo-emulsions, in general (s. exact chem. designation)	x	x	2	1	2	1-2	1	1	1-2	1	1	1
phthalic acid				2	1	x	2	1	1		1	2
phthalic acid anhydride, aqu.					1	x	3	1	1	1	1	2
phthalic acid ester (phthalates)	x	3	x	1	1	1	1	1			2-3	
picric acid	2-3	2-3	3	2	1-2	2-3	1	1	2	1	1	2
pigs fat (oils, animal)	1	1	3	1-2	1	2	2-3	1	3	1	2	3
pine oil ¹⁾	1	1	x	x	1	3	3	1	x			x
polychlorinated biphenyls (pyranols, transformer oils)	2	2	x	x	1	3	3	1	2-3	1	x	x
potash (potassium carbonate)	3	2	1	1		1	1	1	1	3	1	2
potassium acetate, aqu.	x	x	x	x	2-3	1	1	1	2-3	1	1	
potassium aluminium sulfate (alum)	2	1	1-2	1	1	1	1	1	2	3	1	2
potassium bicarbonate (potassium hydrogen carbonate)	2	2	1	1	1	1	1	1	1	3	1	2
potassium bichromate (potassium dichromat)	3	2	2	1-2	1	1	1	1	1	3	1	2
potassium bisulfate, aqu.	x	3-x	2	1							1	1
potassium borate, aqu.	3	1	1	1	1	1	1	1	1	3	1	2
potassium bromate, aqu. 10%	x	x	2-3	1							1	2
potassium bromide, aqu.	2-3	1	1	1	1	1	1	1	1	3	1	1
potassium carbonate (potash)	3	2	1	1	1	1	1	1	1	3	1	2
potassium chlorate, aqu.	3	2	2	1						3	1	2
potassium chloride, aqu.	2	1	1	1	1	1	1	1	1	3	1	2
potassium chromate, aqu., 40%	x	x	2-3	1	1	1-2	1	1				
potassium cyanide (cyankali), aqu.	3	2	1	1	2	1	1	1	1-2	3	1	2
potassium dichromate, aqu.	3	2	2	1-2	1	1	1	1	1	3	1	2
potassium hydroxide (caustic potash,-lye) 10%	2-3	2	3	1-2	1	2	1	1	1	3	1	1
potassium hydroxide (caustic potash,-lye) 50%	x	3	x	1-2	2-3	2-3	1	1		x	1	1
potassium hypochlorite (Javelle)	3	2	2	2-3	1	1	3	1	2-3	3	1-2	
potassium iodide, aqu.	3	2	2	1	1	1-2	1-2	1	1	2	1	1
potassium nitrate, aqu.	2-3	1	1	1	1	1	1	1	1	3	1	2
potassium perchlorate, aqu.	x	x	2	1								
potassium permanganate 10%, aqu.	3	1	1	1	1	1	1	1	2	2	1	2
potassium peroxy disulfate (potassium persulfate)	x	3-x	3-x	1	1	2	1	1			1	
potassium phosphate (mono and dibasic)	1	1	x	1					1	3	1	
potassium sulfate	1	1	1	1	1	1	1	1	1	3	1	1
potassium sulfite	1	1	1	1	1	1	1	1	1	3	1	1
propane gas	1	1	x	2-3	1	1	2	1		1	1	x
propane, liquid			3	3	1		x		2-3	1		
propanol (propyl alcohol)	2	3	1-2	1-2		1-2	1	1	1-2	1	1	1
propargyl alcohol, aqu. 7%	x	x	2	2	1		1	1	1		2	2
propionic acid (propane acid)	x	x	x	3	1	1	1	1	x	1	1	
propyl acetates (acetic acid propyl esters)	x	x	x	x	x	2	1	1	x	1	1	
propyl alcohol (propanol)	2	3	1-2	1-2	1	1-2	1	1	1-2	1	1	1
propylamine	x	x	x	x	x				x	1	1	

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Medium

	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene	Kapton®	TPV	PO spez
propylene (propene)	x	x	x	x	I	2			x	I	I	
propylene dichloride			x				x			I	2	x
propylene glycols (propandiols)	x	x	I	I	I	3	I-2		2-3	I	I	I
propylene oxide (methyloxiran)	x	x	x	x	x		2-3		x	I	I	2-3
prussic acid 20%	3	2	2-3	I-2	I-2	I-2	I		2-3	I	I	I
prussic acid 98% (conc.)	3	2	2-3	I-2	I-2	I-2	I		2-3	I	I-2	2
pydraul (hydraulic liquids phosphate ester based)	x	x	2-3	x	I	x			x	I	I	
pyranols (oils, transformer oils)	2	2	x	x	I	3	3		2-3	I	x	x
pyridine	x	x	x	3	3		x		x	I	2-3	
pyrrol	x	x	2	3	3				3		I	
quick lime (calcium hydroxide)	3	2	I	I	I	2	I		I	I	I	I-2
radiation, radioactive	2	2	x	I		3	x	x	I			2
radiation, UV-	2	2	2	I	I	2	3					x
radioactive radiation: aplicable in general	2	3	x	x	x	x	3	x	x	x	I-2	
rapeseed oil(I)	2	2	x	2-3	I		x		2-3	I	2	
raw sugar sap	x	3	I	I	I	I	I		2	I	I	
redoil (aniline)	x	x	2	3	I-2	2-3	2-3		x	I	I	3
saccharose (sugar) aqu.	3	I	I	I	I	I			I	I	I	I
salicylic acid (spiric acid), aqu.	2	I	I	I	I	2	I		2	I	I	2
salmiac (ammonium chloride)	3	I	I	2	I	I			I	I	I	2
salpetre (potassium nitrate)	2-3	I	I	I	I	I			I	3	I	2
salt (table or common salt, sodium chloride)	3	2	I	I	I	I			I	3	I	2
salted water (brine, sea water)	3	I	I	I	I	I			I	I	I	
sangajol = turpentine oil substitue, mineral	I-2	I-2	x	x	I	3	I-2				x	x
seawater	x	2	I	I	I	I	I		I	I	I	I
sebacic acid ester	x	x		x	3-x	x					2	
sewage	x	* ²⁾	2	I	I	I	I		I	I	2	I
silicon dioxide (silicic acid)	I	I	I	I	I	I			I	I	I	
silicon oils and -greases	I	I	2-3	I	I	I	I		2-3	I	I	
silver nitrate, aqu.	I	I	I	I	I	2	I		I-2	I	I	I
skydrol (hydraulic liquids, phosphate ester based)	x	x	2-3	x	I	x	x		x	I	I	
soapsuds, -solution, detergents)	x	2	I	I	I	I	I		I	I	I	
soda lye s. sodium hydroxide												
soda salpetre (sodium nitrate)	2	I	3	I	I	I	I		2	I	I	I
soda, calcinated (sodium carbonate anhydrous)	2	2	I	I	I	I	I		I	2	I	I
soda, crystallised (sodium carbonate aqu.)									I	2	I	I
sodium acetate, aqu.	x	3	x	2	x	I	I		2	I	I	I
sodium benzoate, aqu.	I	I	2-3	I	I	I-2	I		I			
sodium bicarbonate (sodium-hydrogencarbonate), aqu.	x	2	I	I	I	I	I		I	2	I	I
sodium bisulfate (sodium-hydrogensulfate)	x	x	I	I	I	I			I	2	I	I
sodium bisulfite (sodium-hydrogensulfite), aqu.	x	x	I	I	I	I			I	2	I	I
sodium borate (borax)	I	I	I-2	I-2	I	I			I	2	I	I
sodium bromide					I-2	I	I-2		I			
sodium carbonate (soda) aqu.					I	I			I	2	I	I
sodium chlorate, aqu.	3	2	I	I	I	I	I		I	3	I	2
sodium chloride (common or table salt)I)	3	2	I	I	I	I	I		I	3	I	2
sodium chloride						3	2-3				2	
sodium cyanide	3	3	I	I	I	I			I	3	I	
sodium dichromate	3	3	2	I	I				I	3	I	I-2
sodium fluoride	3	2	2	I	I	I	I		I	3	I	I
sodium fluoroaluminate 10%	3	2-3	2		I	I			I	3	I	
sodium hydroxide (sod lye) 25%, 100°C	x	x	x	3	x	x	x		x	3	I	x
sodium hydroxide (sod lye) 25%, 20°C	x	2	2	I	3	I	x		2	2	I	x
sodium hypochlorite 10%	3	2	2	I	I	I	2		2-3	I	2-3	2-3
sodium hypochlorite 30%	x	3	3	I	2-3	I	2		I	I	x	3
sodium metaphosphate	I	I	I	2	I	I	I		2	I	I	
sodium nitrate, aqu.	2	I	3	I	I	I	I		2	I	I	I
sodium nitrite	2	I	I	I	I	I			I	I	I	2
sodium perborate	x	x	2	2	I	2	I		2	I	I	I
sodium peroxide	3	2	3	2	I-2	2	I		2-3	I	I	
sodium phosphate (s. also trisodium phosphate)	2	2	x	2	I	I	I		2	I	I	I
sodium silicate, aqu.	x	3	I	I	I	I	I		I	I	I	2
sodium sulfide, aqu.	2	2			x	I	I		I	I	I	
sodium sulfate (Glauber's salt), aqu.	3	I	I	I	I	I			I	I	I	
sodium sulfite, aqu.	2	I	I	I	I	I	I		I	I	I	I
sodium thiosulfate (antichlorine)	3	2	I	I	I	I	I		I	I	I	I
solvents s. specific designations												
soyabean oil(I)	2	2	I	2-3	I	I	I-2	I	2-3	I	2	2
spindle oil (oils, mineral)												
spirits (ethanol, denaturated)	2	2	2	I	2-3	I-3	I	I	I	I	I	2
spruce needle oil	2	2	2	x	I-2	x	2	I				3-x
staining solution (20% nitric acid 4% hydrofluoric acid)	x	x			I				I	x		x
starch syrup(I)	2	2	I	I	I	I	I	I	I	I	I	
starch, aqu.I)	I	I	I	I	I	I	I	I	2	I	I	

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Medium

	Ester-PUR	Ether-PUR	Silicone	Hypalon®	Viton®	PVC	PE	PTFE	Neoprene®	Kapton®	TPV	PO spez
steam of water to 0°C	x	x	120	100	150	x	x	200		200	135	
stearin (stearic acid)	3	2	1-2	2-3	2	1-2	1-2	1	2	1	1	1
stone oil (naphthalene, liquid paraffine)	2	2	3	3	1	x	2-3	1	x	1		2-3
styrene, monomer	x	3	x	x	2	x	x	1	x	1	x	
sublimate (mercury chloride)	1	1	1	1-2	1	2	1	1	1-2	1	1	2
sugar aqu. 1° (s. also raw sugar juice)	3	1	1	1	1	1	1	1	1	1	1	1
sulfonic acids, in general	x	x	1	1	2	1		1			2-3	
sulfur dioxide s. sulfurous acid												
sulfur trioxide (sulfuric acid anhydride)	3	2	2-3	3	1	1	1	1	x	1	1	2
sulfur, molten, 90°C	3	2	1	1	1	x	x	1	2	1	2-3	
sulfuric acid 10%	3	2	3	1	1	1	1	1	2	1	1	1
sulfuric acid 30%	x	2	x	1	1	1	1	1	2	1	1	1
sulfuric acid 50%	x	2	x	1	1	1	1	1	2	1	1	2
sulfuric acid 75%	x	x	x	1-2	1	2	2	1	2-3	1	1	3
sulfuric acid 90%	x	x	x	2	1	x	3	1	3	1	1	x
sulfuric acid conc.(oleum, fuming sulfuric acid)	x	x	x	3-x	1	x	3	1	x	1	x	x
sulfuric ether s. ether												
sulfurous acid 10%, moist	3	2	2	1-2	2	2	1	1	3	1	1	1
sulfurous acid 75%, moist	x	x	3	2-3	2	2-3	2	1	3	1	1	1
table salt (sodium chloride)	3	2	1	1	1	1	1	1	1	3	1	2
talc (magnesium silicate)	1	1	1	1	1	1	1	1	1	1	1	
tallow	1	1	1	1	1	1	1	1	1	1	2	
tannic acid (tannin)	2-3	2	2	1-2	1-2	1	1	1	1-2	1	1	1
tar (s. also hot tar)	x	x	2	x	1	2	2	1	3	1	x	
tartaric acid, aqu.1°	3	1	1	1	1	1	1	1	1-2	1	1	
test gasoline = white spirit	1-2	1-2	x	x	1	3	1-2	1			x	x
tetrachlorocarbon (tetrachloromethane, tetra, carbon tetrachloride)	3	3	x	x	1	x	x	1	x	1	x	
tetrachloroethans	x	x	x	x	2	3	x	1	x		x	x
tetrachloroethylene (perchloroethylene)	3	3	x	x	1	x	2-3	1	x	1	x	x
tetrahydrofuran (THF)	3	3	x	x	x	x	3	1	x	1	2	x
tetraline = tetrahydronaphthalene	x	x	x	x	1	1	3	1	x	1	x	x
thionyl chloride	x	x	x	x	3	x	x	1	x		x	x
thiophene	x	x	x	x	x	x	x	1	1			x
tin-II-chloride, aqu.	3	1	2	1	1	1	1	1	1	1	1	
toluol	x	x	x	x	1	x	3-x	1	x	1	x	x
tooth pasts								1	1			
town gas, lamp gas (natural gas see later)	3	3	3	1	1	1	1	1	x	1	2	
train-oil	2	2	2	3	1	3	1	1	2-3	1	2	
transformer oils	2	2	x	x	1	3	3	1	2-3	1	x	x
tributyl phosphate (TBP)	x	x	x	x	x	x	1	1	x	1	1	
trichloro acetic acid (TCA)	x	x	x	x	3	2	1-2	1	x		3	2-3
trichloroethane (methylchloroform)	x	x	x	x	1	3	x	1	x	1	2	x
trichloroethylene (ethylene trichloride)	x	x	x	x	1-2	x	x	1	x	1	2	x
trichloromethane (chloroform)	x	x	x	x	1	x	x	1	x	1	x	x
tricresyl phosphate	x	x	3	x	1-2	x	3	1	3	1	1	1
triethanolamine	x	x	1	2-3	1	x	1	1	2	1	1	1
triethylamine	2	2	x			x	2	1	1	2	1	1
triethylene glycol (triglycol)	2	2	2	1	1							1
triocetyl phosphate	x	x	3	x	x	x	1	1	x	1	1	
trisodium phosphate	3	3	1	1	1	1	1	1	1	1	1	1
tung oil	3	2	3	3	1	3	2	1	x	1	2	
turpentine (-oil)	3	x	x	x	1	x	x	1	x	1	3-x	x
turpentine, mineral	1-2	1-2	x	x	1	3	1-2	1			x	x
urine	3	1	1	1	1	1	1	1	2-3	1	1	2
varnish	3	2	x	x	1	x	1	1	x			x
vaseline s. oils u. greases, mineral												
vegetable oils	1	1	3	1-2	1	2	2	1	2	1	2	2
vinegar!	x	3	1	1	1	2	1	1	2	1	1	1
vinyl acetate (acetic acid vinyl ester)	x	x	x	1	2	x	1	1	x	1	1	
vinyl chloride (chloroethene), monomer	x	x	x	x	1	x	x	1	x	1	2	x
vitamin C	2-3	1				1	1	1				1
vitriol oil (oleum)	x	x	x	x	1	x	x	1	x	1	x	x
vitriol blue (copper sulfate)	2	1	1	2	1	1	1	1	1	1	1	2*
water:	3	2	1	1	1	1	1	1	1	1	1	1
-aqua regia	x	x	3	3	2	2-3	2	1	3	1	3	3
-condensed, distilled, desalinated or demineralised does not effect polymers												
but polymers effect water												
-drinking- or mineral water:												
without additives!) to 0°C	25	60	120	100	150	70	80	200		200	100	
-mineral water CO2 saturated!)	3	1	1	1	1	1	1	1	1	1	1	1
-seawater	x	2	1	1	1	1	1	1	1	1	1	1
weathering	2	1	1	1	1	1	2	1	1	1	1	1-2
white spirit	1-2	1-2	x	x	1	3	1-2	1		x	x	

*) at 20°C ambient air temperature

*¹) when food product: please ask for food admitted qualities

*²) please ask for detailed advisory and give exact chem. designation

Chemical resistance

1= excellent resistance
2= good resistance
3= mediocre resistance
x= not resistant

*) at 20°C ambient air temperature

^{*)}) when food product; please ask for food admitted qualities

*²) please ask for detailed advisory and give exact chem. designation